

Flatwork Finisher

Refer to Page 3 for Model Numbers

Parts



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Part No. D1138R1
December 2013

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

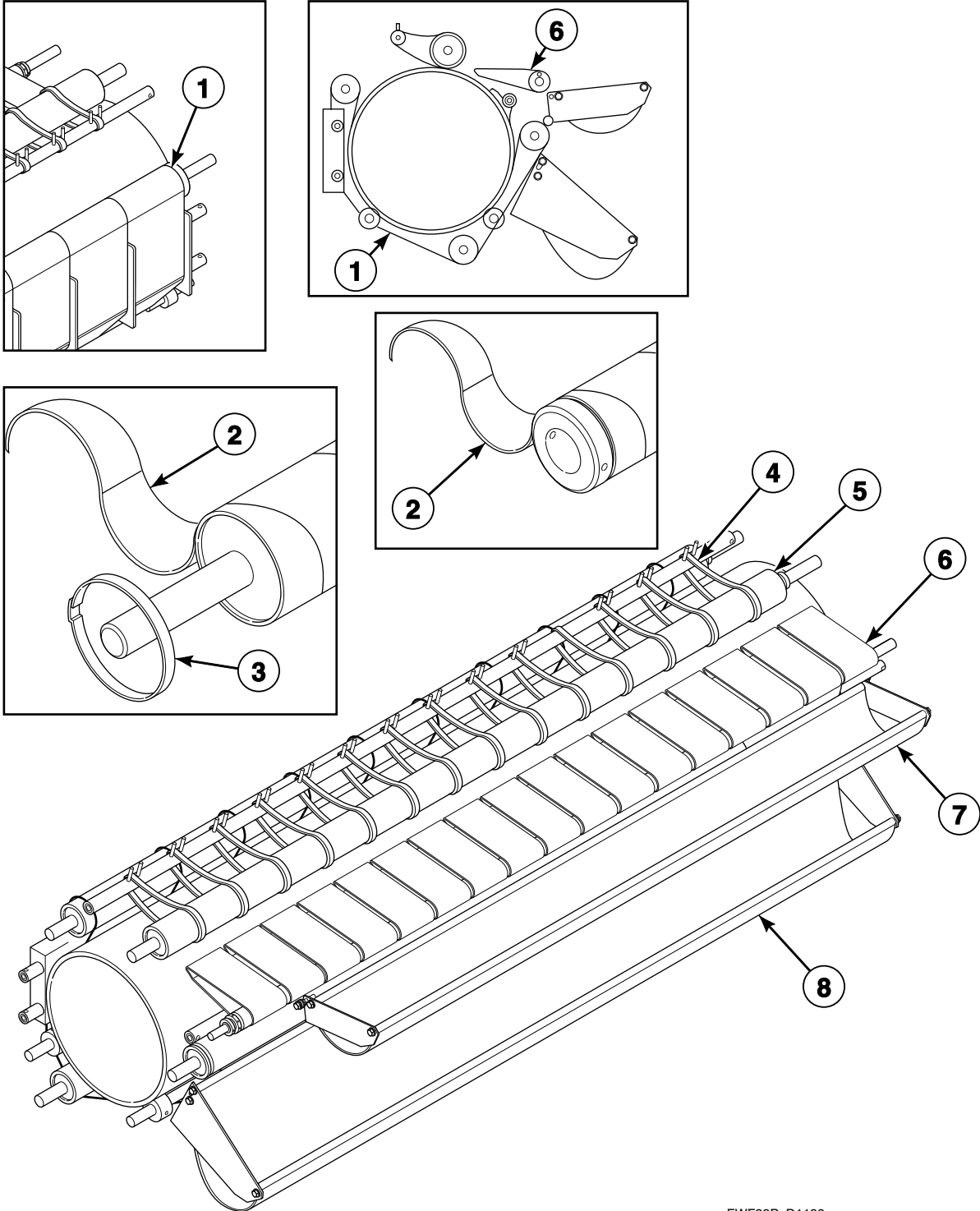
Information in this manual is applicable to these flatwork finisher models:

FI1900/500

FI2500/500

FI3200/500

Rolls, Loading Tray and Delivery Tray

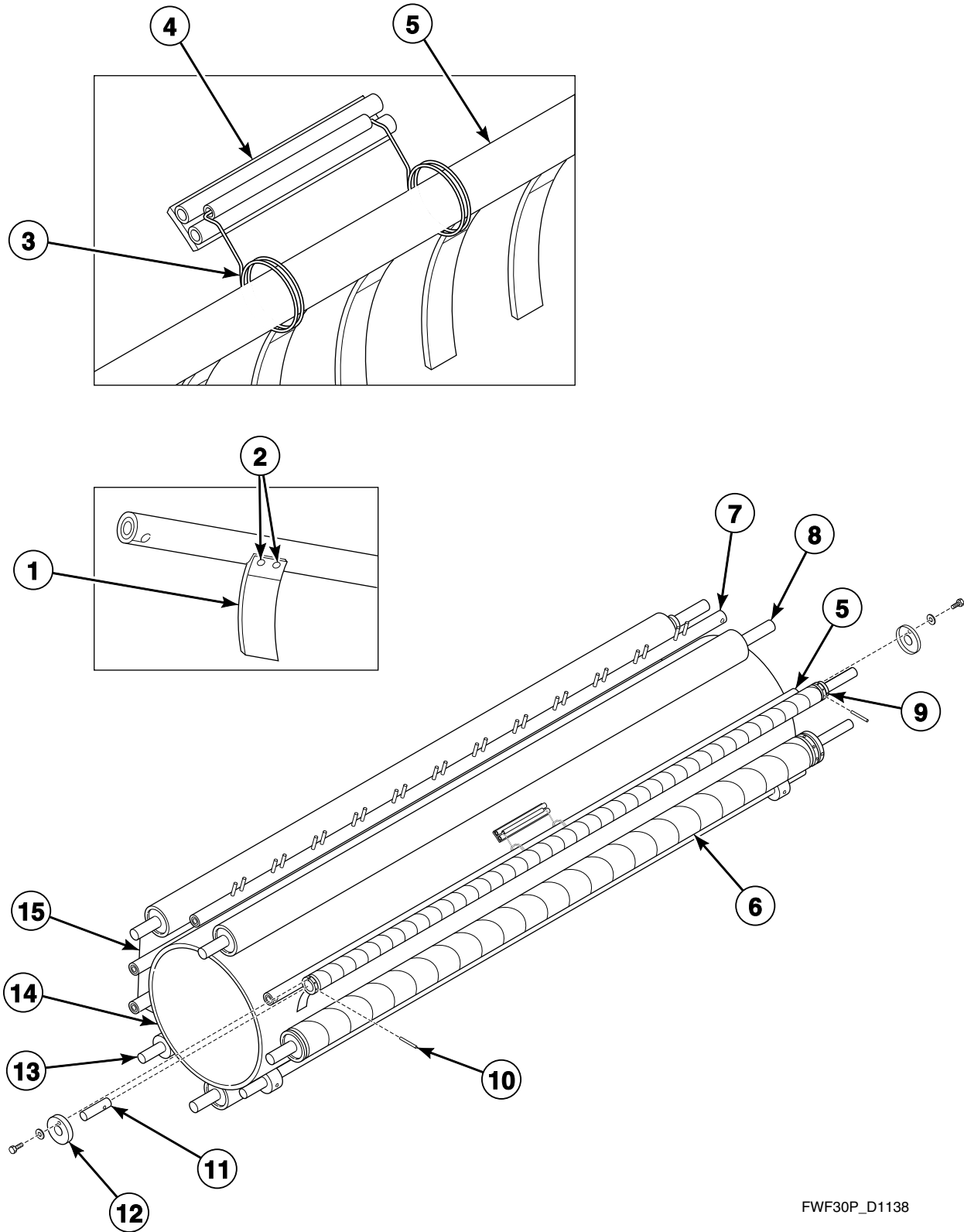


FWF32P_D1138

Rolls, Loading Tray and Delivery Tray

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300154P	Ribbon	Return; Model FI1900/500 10 required; Model FI2500/500 13 required; Model FI3200/500 16 required
2	1300162	Roll Tape	Sold per meter; Model FI1900/500 Use 13 meters for return ribbon drive roll and 9 meters for feed ribbon drive roll; Model FI2500/500 Use 16 meters for return ribbon drive roll and 11 meters for feed ribbon drive roll; Model FI3200/500 Use 20 meters for return ribbon drive roll and 14 meters for feed ribbon drive roll
3	1300187	Clamp	2 required
4	1300165	Guide Tape	Model FI1900/500 10 required; Model FI2500/500 13 required; Model FI3200/500 17 required
5	1300195P	Compression Roll Pad	Model FI1900/500
	1300196P	Compression Roll Pad	Model FI2500/500
	1300197P	Compression Roll Pad	Model FI3200/500
6	1300153P	Feed Ribbon	Model FI1900/500 17 required; Model FI2500/500 21 required; Model FI3200/500 27 required
7	1300206P	Loading Tray	Model FI1900/500
	1300207	Loading Tray	Model FI2500/500
	1300208	Loading Tray	Model FI3200/500
8	1300210P	Delivery Tray	Model FI1900/500
	1300211	Delivery Tray	Model FI2500/500
	1300212	Delivery Tray	Model FI3200/500

Rolls, Guide and Scrapers

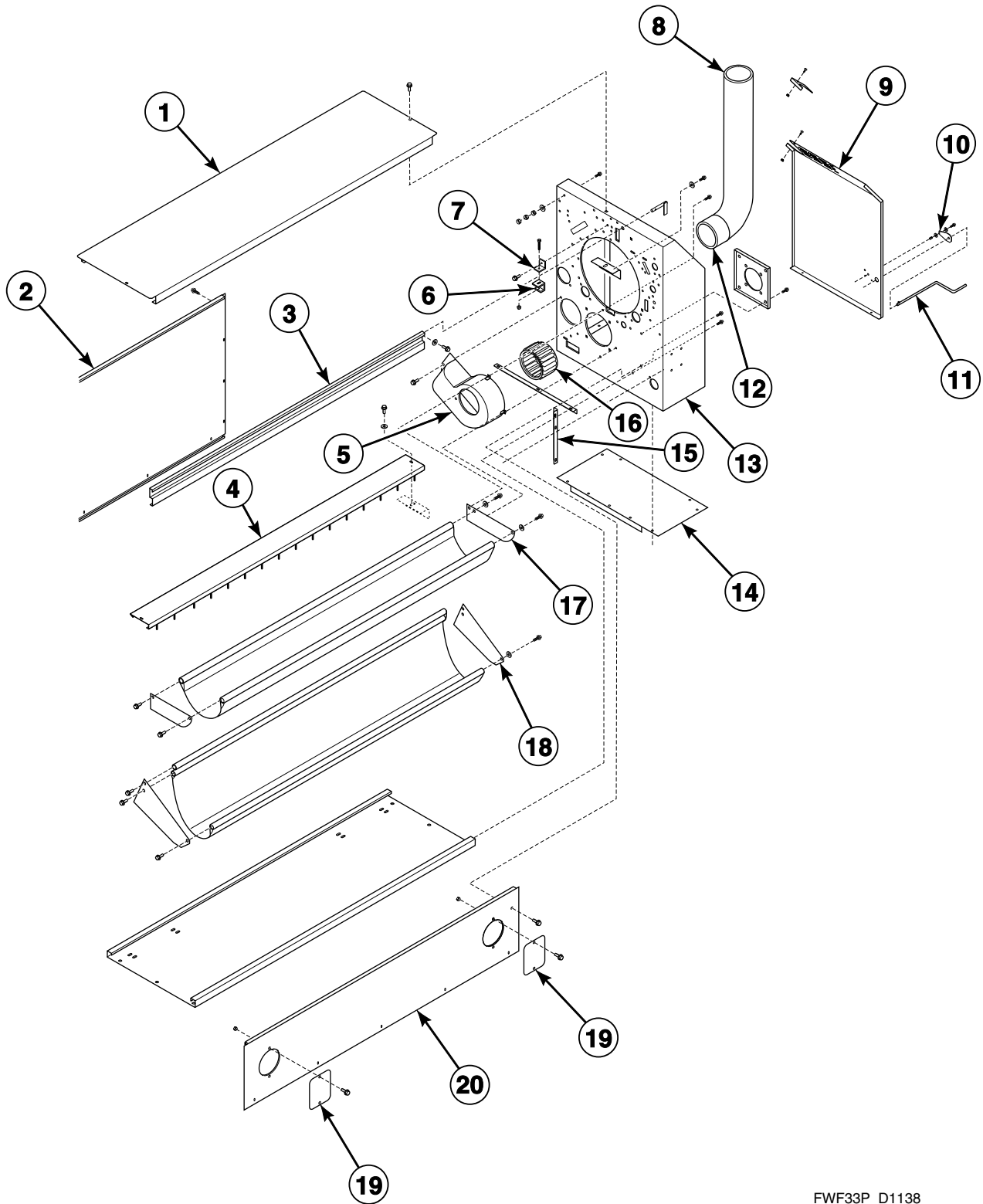


FWF30P_D1138

Rolls, Guide and Scrapers

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300220P	Textile Scraper Kit	Includes 2 1300511 Pop Rivets; Model FI1900/500 16 required; Model FI2500/500 20 required; Model FI3200/500 26 required
2	1300511	Pop Rivet	
3	1300202	Sensor Spring	Use with item 4
4	1300331	Sensor	
5	1300450	Textile Scraper Rail	Model FI1900/500
	1300481	Textile Scraper Rail	Model FI2500/500
	1300502	Textile Scraper Rail	Model FI3200/500
6	1300466	Roller	Model FI1900/500
	1300489	Roller	Model FI2500/500
	1300506	Roller	Model FI3200/500
7	1300451	Guide Rail	Model FI1900/500
	1300482	Guide Rail	Model FI2500/500
	1300505	Guide Rail	Model FI3200/500
8	1300448	Pressure Roll	Model FI1900/500
	1300480	Pressure Roll	Model FI2500/500
	1300497	Pressure Roll	Model FI3200/500
9	1300447	Auxiliary Feed Roll	Model FI1900/500
	1300479	Auxiliary Feed Roll	Model FI2500/500
	1300496	Auxiliary Feed Roll	Model FI3200/500
10	1300159	Drive Roll Roll Pin	
11	1300119P	Feed Roll Shaft Kit	2 required
12	1300463	Roll End	2 required
13	1300120	Heated Roll Shaft	Model FI1900/500; Gas and electric models; 2 required
	1300137	Heated Roll Shaft	Model FI2500/500; Gas and electric models; 2 required
	1300138	Heated Roll Shaft	Model FI3200/500; Gas and electric models; 2 required
14	1300436	Heated Roll	Model FI1900/500
	1300473	Heated Roll	Model FI2500/500
	1300499	Heated Roll	Model FI3200/500
15	1300449	Guide Strip	Model FI1900/500
	1300487	Guide Strip	Model FI2500/500
	1300500	Guide Strip	Model FI3200/500

Feed Table, Finger Guard and Panels

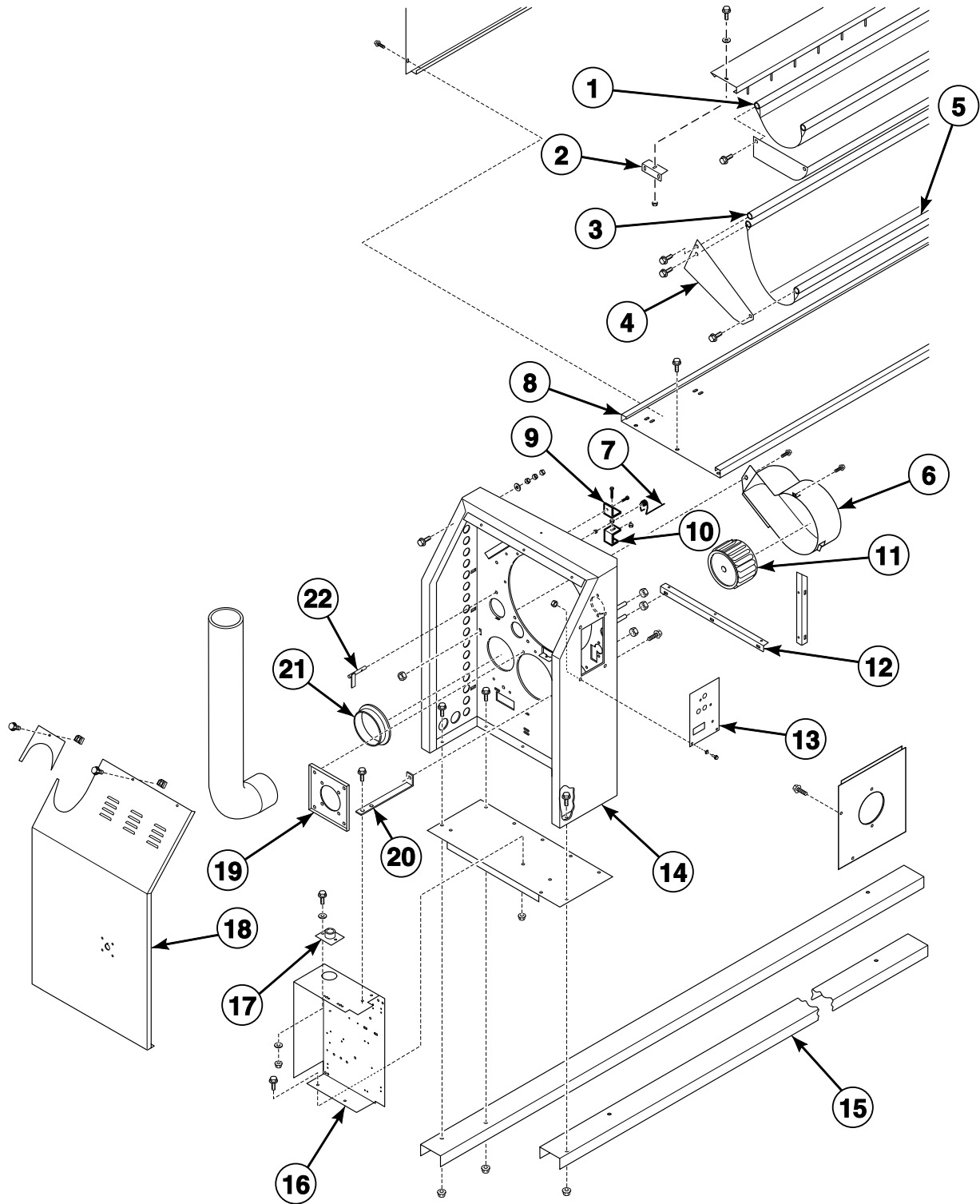


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Feed Table, Finger Guard and Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300228	Top Panel	Model FI1900/500
	1300229	Top Panel	Model FI2500/500
	1300230	Top Panel	Model FI3200/500
2	1300440	Rear Panel	Model FI1900/500
	1300476	Rear Panel	Model FI2500/500
	1300491	Rear Panel	Model FI3200/500
3	1300231	Finger Guard	Model FI1900/500
	1300232	Finger Guard	Model FI2500/500
	1300233	Finger Guard	Model FI3200/500
4	1300444	Feed Table	Model FI1900/500
	1300478	Feed Table	Model FI2500/500
	1300495	Feed Table	Model FI3200/500
5	1300427	Right Blower Housing	
6	1300433	Bracket	
7	1300434	Bracket	
8	1300151	Exhaust Pipe	2 required
9	1300237	Right Panel	
10	1300431	Crank Handle Plate	
11	1300114	Crank Handle	
12	1300150	Exhaust Pipe Elbow	2 required
13	1300553	Right Frame	
14	1300432	Base	2 required
15	1300248P	Front Panel Bracket	2 required
16	1300122	Blower Wheel	
17	1300238	Feed Tray End Panel	2 required
18	1300239	Receiving Tray End Panel	
19	1300423	Cover Plate	2 required
20	1300234	Front Panel	Model FI1900/500
	1300235	Front Panel	Model FI2500/500
	1300236	Front Panel	Model FI3200/500

Rails and Controls

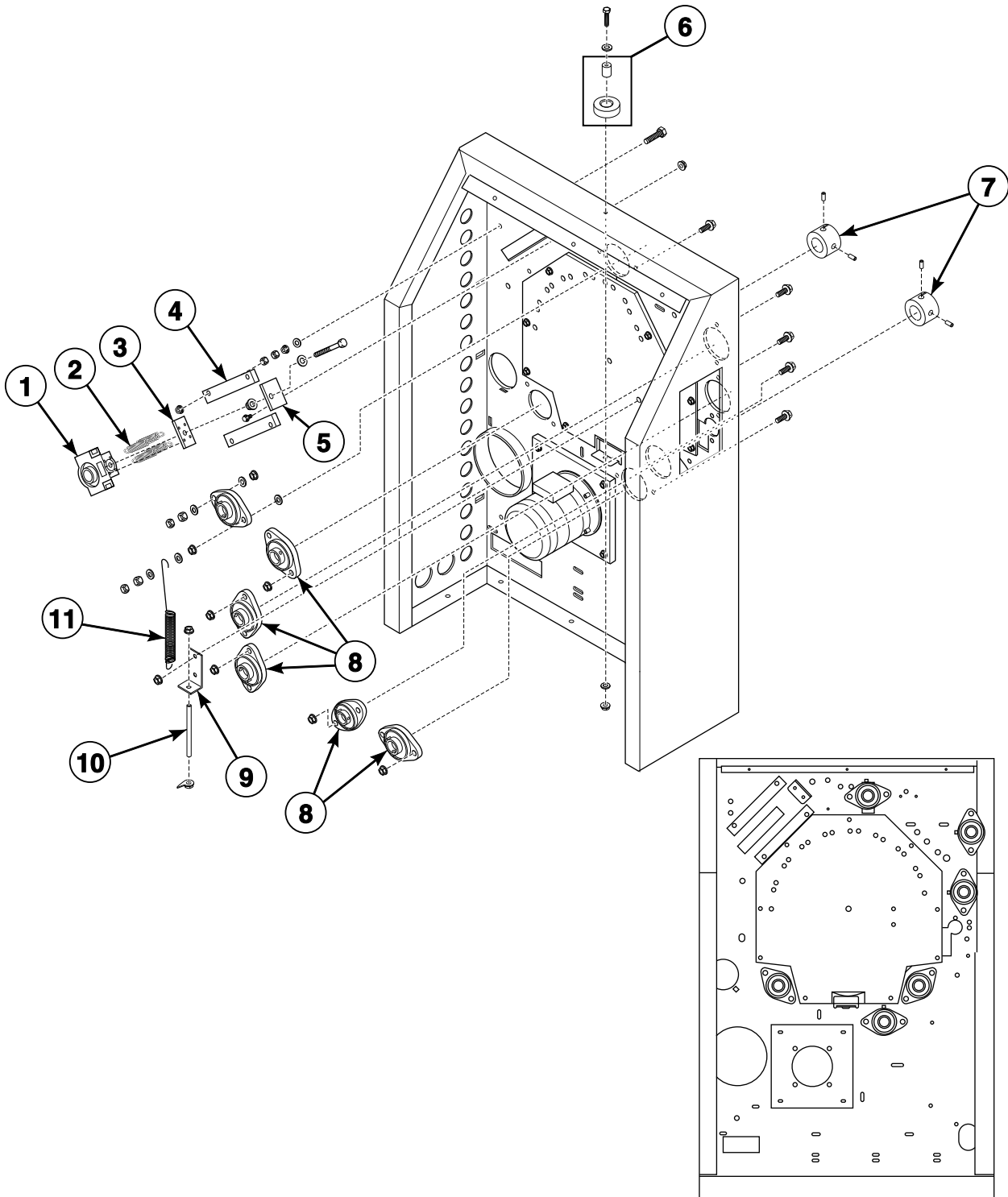


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Rails and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300443	Rail	Model FI1900/500; 2 required
	1300477	Rail	Model FI2500/500; 2 required
	1300494	Rail	Model FI3200/500; 2 required
2	1300425	Feed Table Bracket	2 required
3	1300460	Rail	Model FI1900/500
	1300485	Rail	Model FI2500/500
	1300493	Rail	Model FI3200/500
4	1300239	Receiving Tray End Panel	
5	1300459	Rail	Model FI1900/500; 2 required
	1300484	Rail	Model FI2500/500; 2 required
	1300492	Rail	Model FI3200/500; 2 required
6	1300428	Left Blower Housing	
7	1300181	Spring	
8	1300439	Bottom Panel	Model FI1900/500
	1300475	Bottom Panel	Model FI2500/500
	1300490	Bottom Panel	Model FI3200/500
9	1300434	Bracket	
10	1300433	Bracket	
11	1300123	Blower Wheel	
12	1300243	Bracket	2 required
13	1300201	Control Panel	
14	1300554	Left Frame	
15	1300225	Lateral Cross Brace	Model FI1900/500; 2 required
	1300226	Lateral Cross Brace	Model FI2500/500; 2 required
	1300227	Lateral Cross Brace	Model FI3200/500; 2 required
16	1300240	Electrical Box	
17	1300457	Plate	
18	1300249	Left Panel	Models with gas heating
	1300250	Left Panel	Standard models
19	1300426	Motor Mount	2 required
20	1300247	Bracket	
21	1300445	Blower Flange	2 required
22	1301060	Finger Guard Shaft	

Tension Bearing and Side Roller

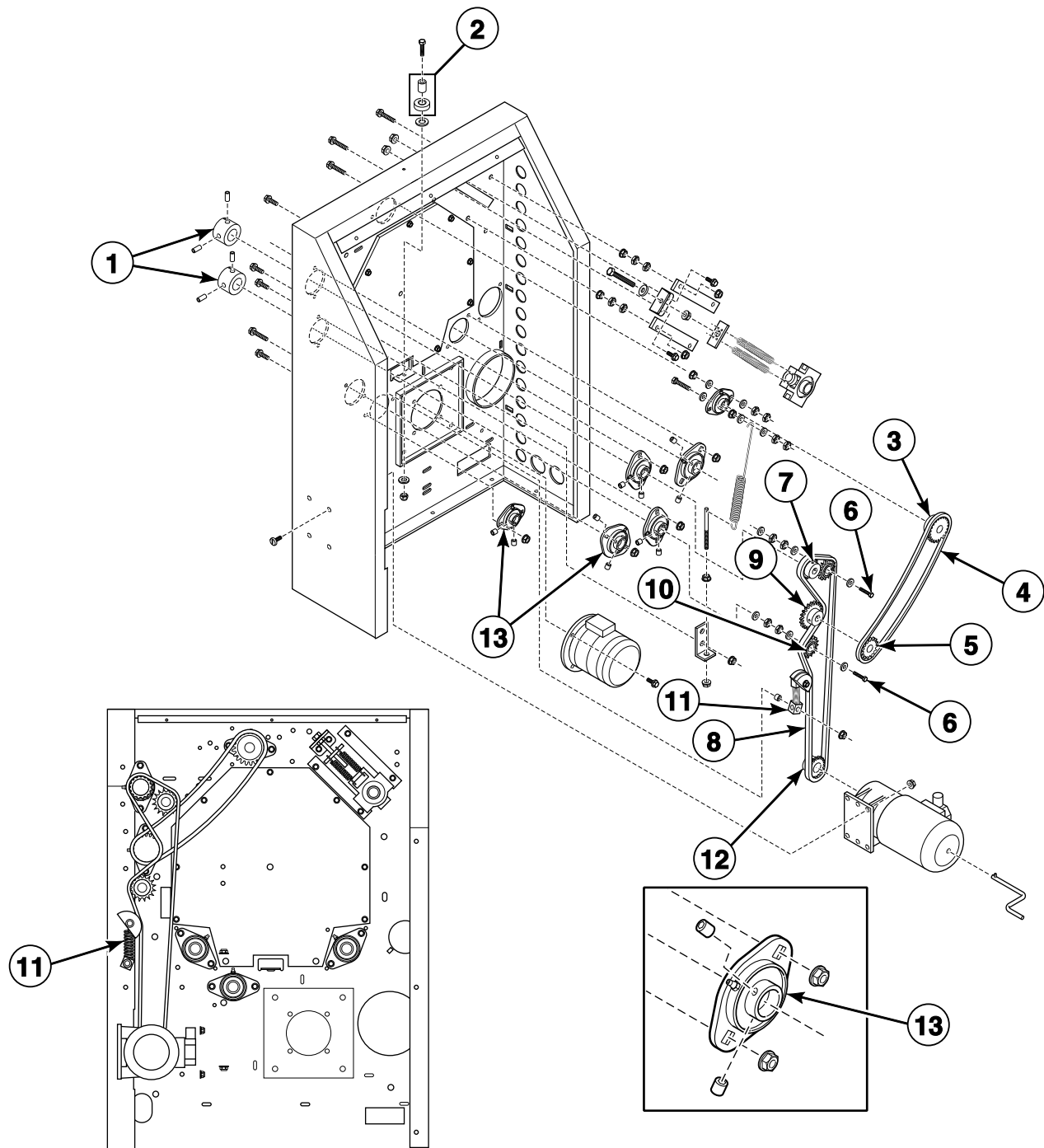


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Tension Bearing and Side Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300125	Tension Bearing	2 required
2	1300158	Tension Spring	8 required
3	1300113	Tension Bearing Slide Plate	2 required
4	1300112	Tension Bearing Slide Rail	4 required
5	1300429	Tension Spring Bracket	2 required
6	1300084	Side Roller	Set of 2
7	1300860	Collar	2 required
8	1300124P	Bearing	
9	1300246	Tension Spring Bracket	2 required
10	1300131	Tension Spring Shaft	2 required
11	1301153	Tension Spring	2 required

Sprockets and Chain Tensioner

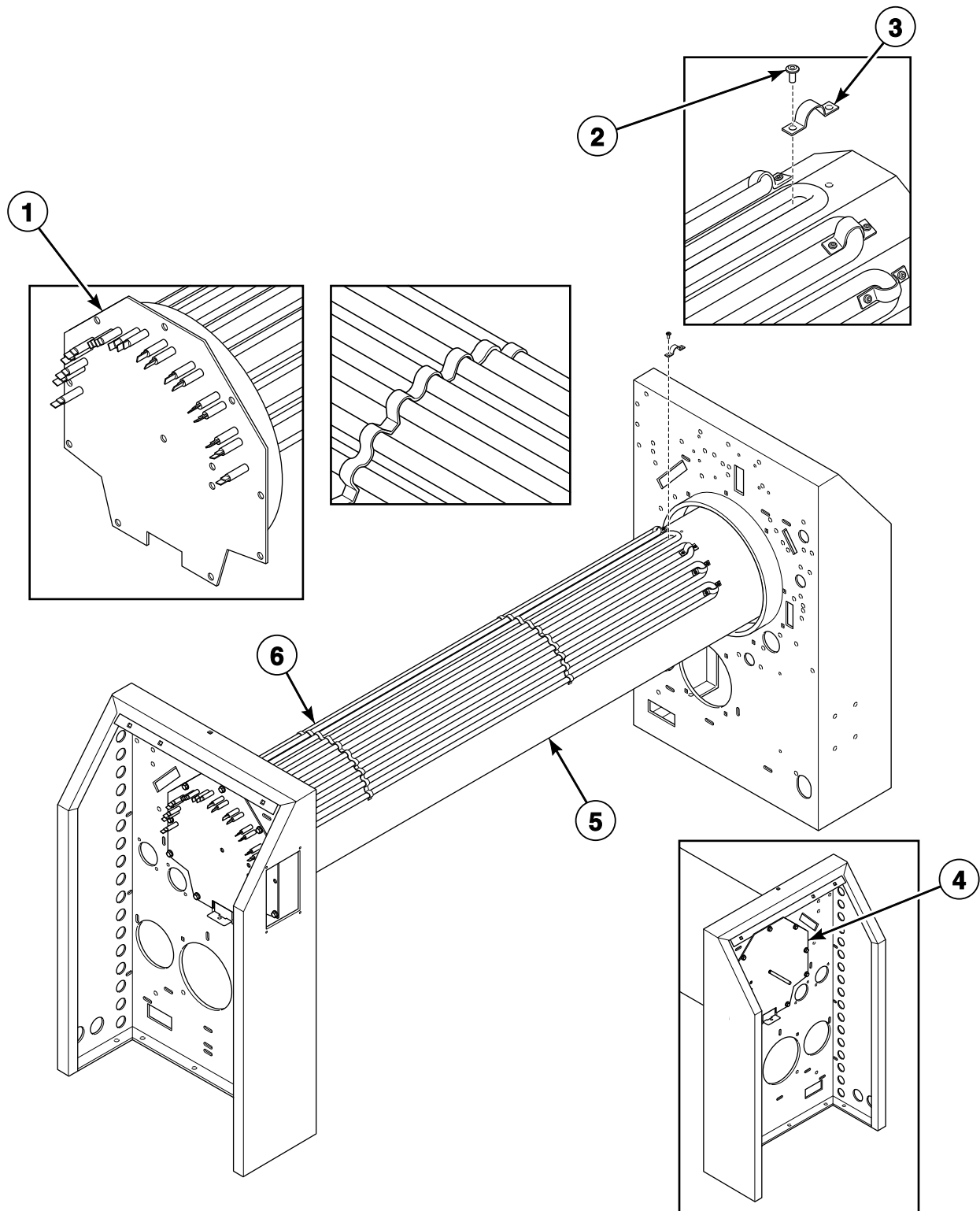


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Sprockets and Chain Tensioner

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300860	Collar	2 required
2	1300084	Side Roller	Set of 2
3	1300118	Compression Roll Sprocket	
4	1300127	Chain	Sold per meter; 1.1 meters required
5	1300117	Sprocket	
6	1300509	Sprocket Shaft	
7	1300115	Sprocket	
8	1300127	Chain	1.7 meters required; Sold per meter
9	1300116	Sprocket	
10	1300146	Idler Sprocket	2 required
11	1300145	Chain Tensioner Assembly	
12	1300115	Sprocket	
13	1300124P	Bearing	

Electric Heated Roll - Electric Heat Models

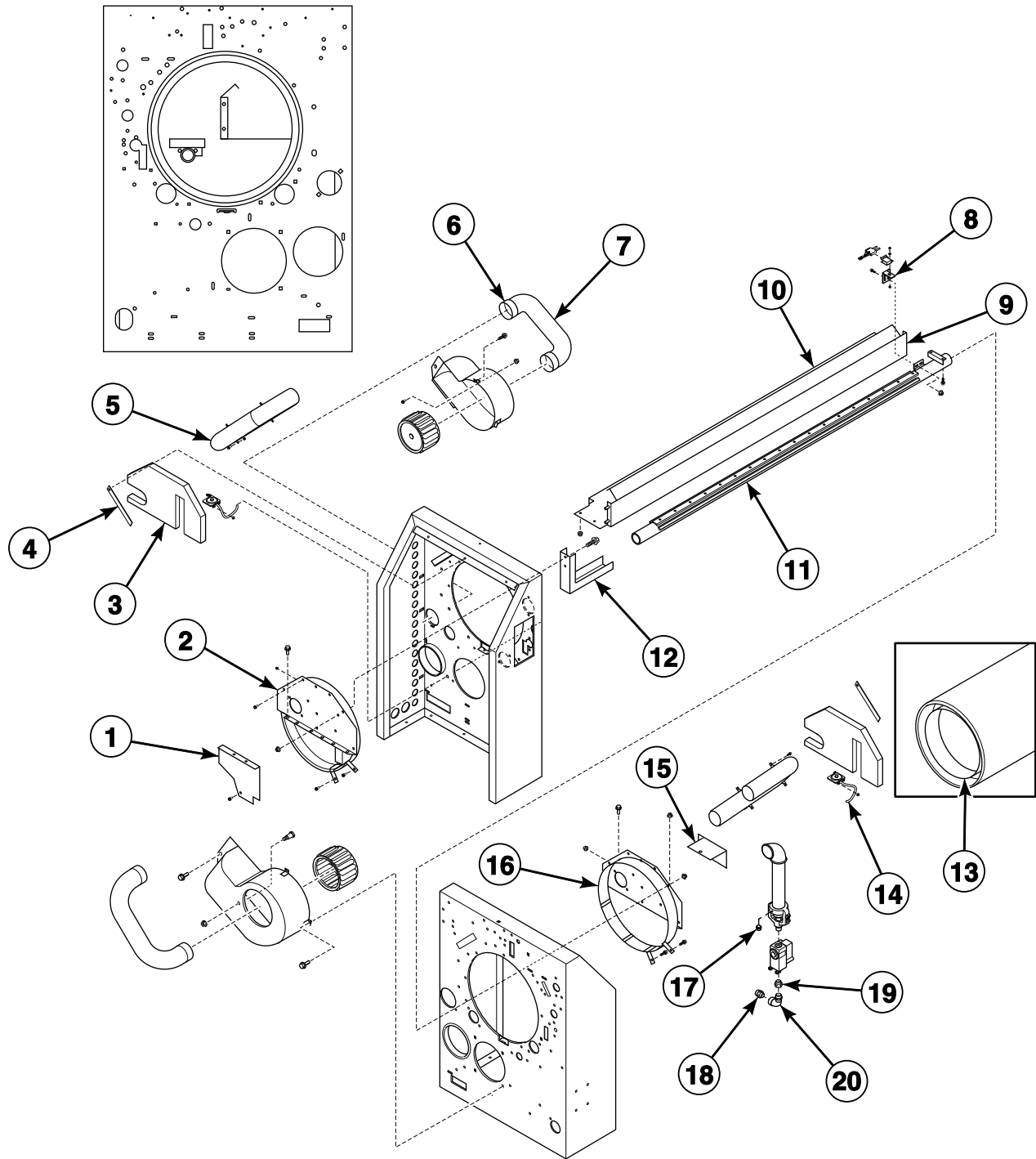


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Electric Heated Roll - Electric Heat Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300470	Left Electric Heated Roll End	
2	1300510	Pop Rivet	
3	1300178	Heating Element Clamp	
4	1300468	Right Electric Heated Roll End	Model FI1900/500
	1300469	Right Electric Heated Roll End	Model FI2500/500
	1300507	Right Electric Heated Roll End	Model FI3200/500
5	1300455	Electric Heat Inner Roll	Model FI1900/500
	1300486	Electric Heat Inner Roll	Model FI2500/500
	1300498	Electric Heat Inner Roll	Model FI3200/500
6	1300075	Heating Element	Model FI1900/500; 9 required
	1300076	Heating Element	Model FI2500/500; 18 required
	1300077	Heating Element	Model FI3200/500; 18 required

Burner and Exhaust - Gas Heat Models

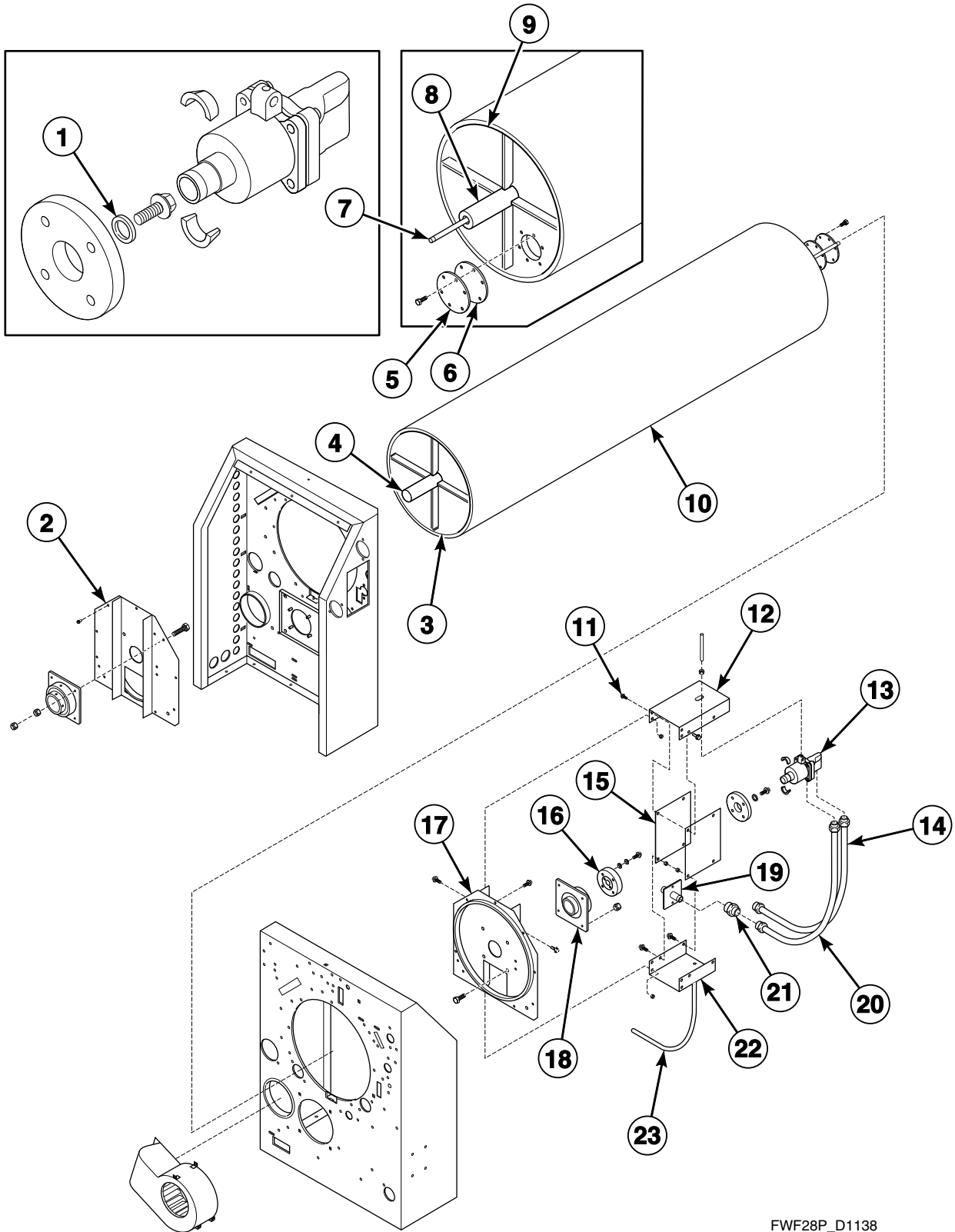


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Burner and Exhaust - Gas Heat Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300472	Gas Heated Roll End	
2	1300467	Left Gas Heated Roll End	
3	1301150	Insulation	2 required
4	1300244	Insulation Bracket	2 required
5	1300458	Gas Exhaust Pipe	4 required
6	1300175	Elbow	4 required
7	1300152	Blower Pipe Sleeve	2 required
8	1300438	Igniter Bracket	
9	1300430	Gas Screen	Model FI1900/500
	1300483	Gas Screen	Model FI2500/500
	1300501	Gas Screen	Model FI3200/500
10	1300464	Gas Deflector	Model FI1900/500
	1300488	Gas Deflector	Model FI2500/500
	1300503	Gas Deflector	Model FI3200/500
11	1300190	Burner	Model FI1900/500
	1300191	Burner	Model FI2500/500
	1300192	Burner	Model FI3200/500
12	1300242	Gas Burner Bracket	Large
	1300241	Gas Burner Bracket	Small
13	1300471	Gas Deflector	2 required
14	1300193	Pressure Switch Tubing	
15	1300456	Gas Screen End	
16	1300446	Gas Heated Roll End	
17	1300167	Burner Orifice	
18	1300180	Reducing Bushing	
19	1300179	Reducing Bushing	
20	1300173	Elbow	

Heated Roll - Steam Heat Models



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Heated Roll - Steam Heat Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	1300143	Fitting	
2	1300461	Left Steam Heated Roll End	
3	1300132	Left Steam Heated Roll Bottle	
4	1300133	Heated Roll Shaft	Left
5	1300424	Heated Roll Plate	
6	1301146	Seal	
7	1300441	Steam Heated Roll Syphon Tube	
8	1300142	Heated Roll Shaft	
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10	1300437	Steam Heated Roll	Model FI1900/500
	1300474	Steam Heated Roll	Model FI2500/500
	1300504	Steam Heated Roll	Model FI3200/500
11	1300442	Rotary Joint Stud	Left
12	1300452	Steam Heated Roll Box Top	
13	1300140	Steam Heat Rotary Joint	
14	1300203P	Steam Hose	
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16	1300141	Rotary Joint Flange	
17	1300462	Right Steam Heated Roll End	
18	1300126	Heated Roll Bearing	2 required
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22	1300453	Steam Heated Roll Box Bottom	
23	1300188	Drain Tube	

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